meviy new releases

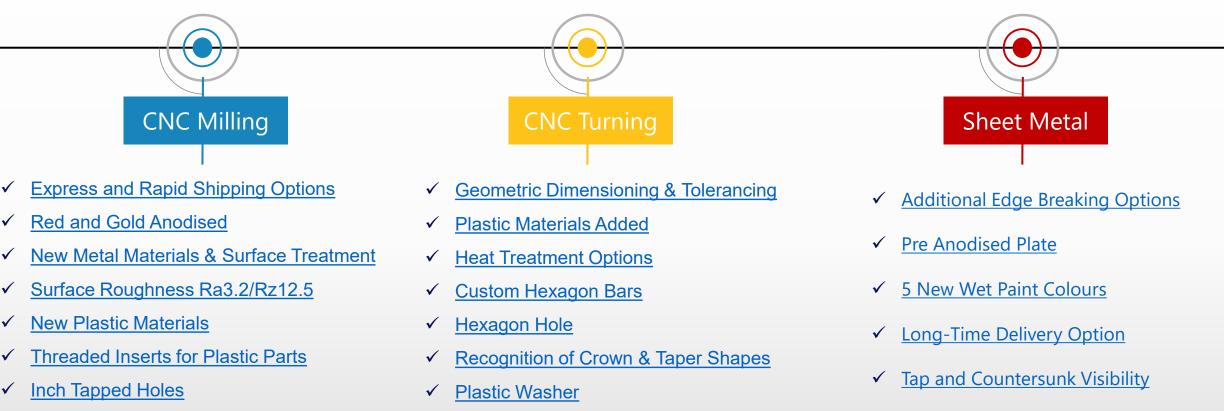


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- 13

Overview: New Releases of meviy



- <u>Automatic Quotation on Curved Surfaces</u>
- ✓ Automatic Quotation for Small Diameter Holes
- ✓ Inch Threads

<u>Aluminium Composite Plate Option</u>





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Overview: New Releases of meviy



- ✓ Engraving for Part Number
- ✓ Part Number History Function
- ✓ New Supported CAD File Format
- ✓ Download 2D PDF Drawing







CNC Milling



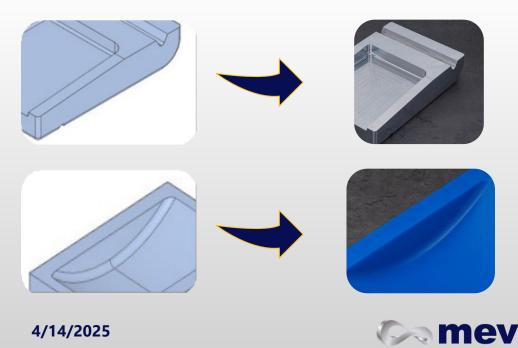


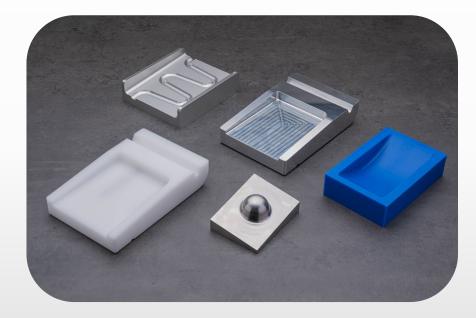
CNC Milling: Automatic Quotations On Complex Curved Surface Shapes 1/2

With the latest update, you now have the ability to make more precise machining decisions using **flat**, **ball**, **and radius end mills**. This expanded capability allows for **automatic quotations on complex curved surface shapes** that were previously difficult to estimate. Please note that this process will take **approx. 12 minutes per part**.

As a result, engineers can now enjoy enhanced flexibility in their designs, improving user convenience and streamlining the manufacturing process.

Shape Examples





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CNC Milling: Automatic Quotations On Complex Curved Surface Shapes 2/2

Please note the following when uploading a part with complex curved surface shapes.

🛱 Multiple Parts Settings 🗿 Move to Folder 🕞 Duplicate 💼 Delete		appear. rou can	calculated.	le the quotation is being	
ion 2 Manual quotation - Unable to quote - Project Name Purchase History Part Number sample part_1.sat Automatic Quotation in progress sample parts_2.step	Processing method ≡ CNC-Milling/Turning CNC-Milling/Turning CNC-Milling/Turning ✓	When the quotation is complete, "Setting quo	se of the complexity of the model, the quotation n uotation conditions" will appear in the Project Lis between your projects. You don't have to stay on Close	ist. Then the quotation can be confirmed from the Project List.	



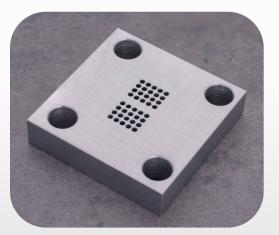
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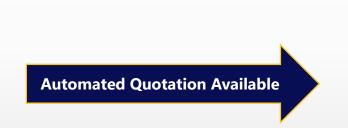
CNC Milling: Automated Quotation for Small Diamater Holes

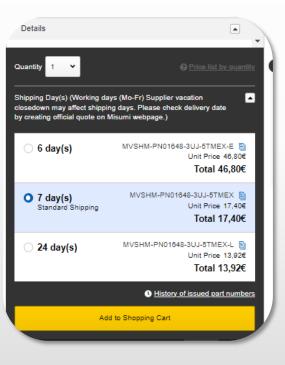
Automatic quotations for diameter holes with a range of less than Ø 2 were not previously possible. Thanks to our new update, you can now also receive **automatic quotations** for small **diameter holes** with a **range of Ø 1~ Ø 2**!

Example:



part with a Ø1,5 diameter hole manufactured by meviy













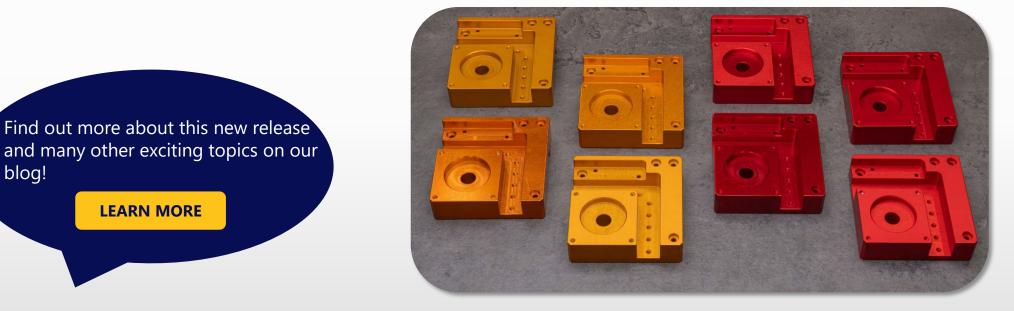
CNC Milling: Express and Rapid Shipping Option

We're excited to introduce two new shipping options, Rapid and Express Shipment, through our on-demand service. Designed to reduce lead times and accommodate urgent design changes, these options ensure faster delivery for your CNC milled parts.

Quantity 1 🗸	Price list by quantity	Shipping Option	Material	Surface Treatment
Shipping Day(s) (Working days losedown may affect shipping by creating official quote on Mis 7 day(s)	days. Please check delivery date	Rapid Shipping	EN 1.0038 equiv. EN 1.1206 equiv. EN AW 2017 equiv. EN AW 5052 equiv. EN AW 7075 equiv.	Black Oxide Electroless Nickel Plating
⊖ 9 day(s)	Total 24,31€ MVBLK-SSN-43C-L9YRX-E Unit Price 19,89€ Total 19,89€	Express Shipping	Steel Stainless Steel Aluminium Plastic	Black Oxide Electroless Nickel Plating Hard Chrome Plating Trivalent Chromate (Clear) Anodise (Clear, Black)
• 11 day(s) Standard Shipping	MVBLK-SSN-43C-L9YRX Unit Price 11,05€ Total 11,05€		Flastic	Anodise Black (matt)
◯ 25 day(s)	MVBLK-SSN-43C-L9YRX-L Unit Price 9,39€ Total 9,39€	Find out more about n options and other exci	neviy's new shipping iting topics in our blog!	
Add t	o Shopping Cart		MORE	
/14/2025		🏷 meviy 🛛 😽	MISUMI Your Time, Our Priority	

CNC Milling: Automatic Quotation for Red and Gold Anodising Available

Our new red and gold anodising options for CNC milled parts are now available as an automatic quotation! These vibrant colors offer enhanced aesthetics while maintaining aluminum's durability, perfect for industries like electronics, automotive, and consumer goods.



Red and Gold Anodised Milled Parts Manufactured by meviy





blog!





CNC Milling: New Material and Surface Treatment Options Available

We've introduced **new material** and **surface treatment** options for **milled parts**! These additions provide greater flexibility and enhanced durability, ensuring your parts meet both functional and aesthetic requirements. Explore the new options and take your projects to the next level!

Material

EN 1.4305 equiv. (annealed material) EN 1.4301 equiv. (annealed material) EN 1.7220 equiv. (26 to 32 HRC)

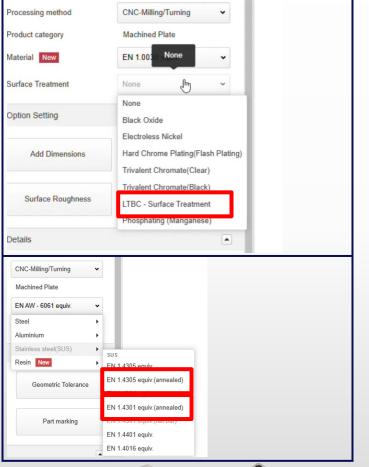
Surface Treatment

(Somevi

Hard Anodise (Clear) LTBC- Surface Treatment Phosphating (Manganese)

Discover a detailed overview of all available materials and surface treatments for milled parts.

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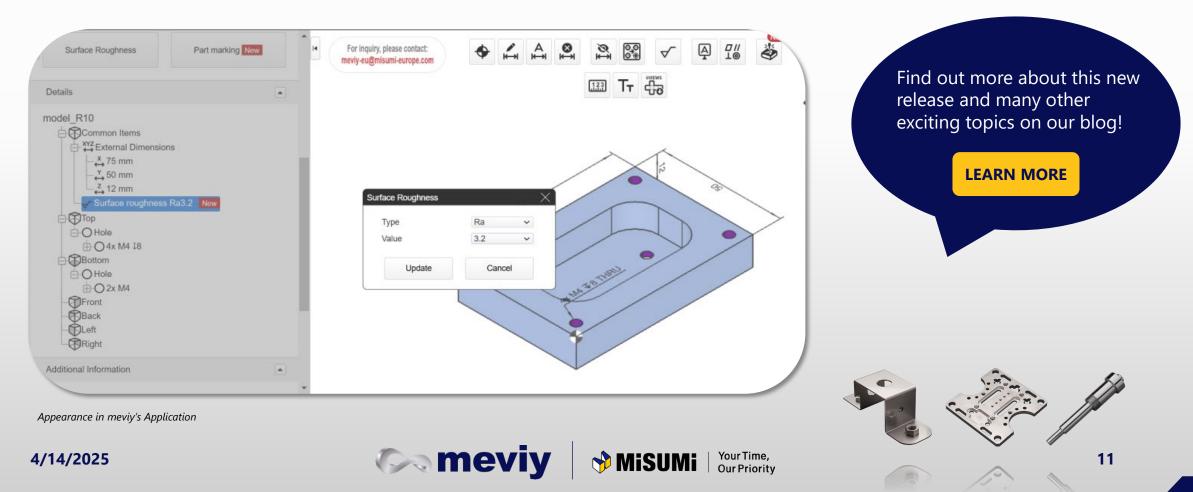
NiSUN



4/14/2025

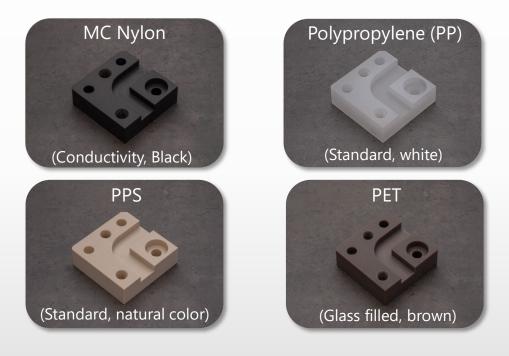
CNC Milling: Surface Roughness Ra3.2 & Rz12.5 for Unspecified Areas

We've got you covered when it comes to surface finishes! For unspecified areas, we offer Ra 6.3 & Rz 12.5. Plus, for Steel, Aluminium, Stainless Steel, and Plastic, we now provide an even finer surface roughness of Ra 3.2 & Rz 12.5. That means you can set Ra 3.2 as your default preference in your user settings—giving you more control and precision with ease!



CNC Milling: New Plastic Materials Available

We expanded our offerings with four brand-new plastic materials for milled parts. Now, you have even more options to bring your projects to life with the perfect material choice!



Specifications:

Material	Density [g/cm3]	Tensile Strength [mPa]	Coefficient of Thermal Expansion [10 ⁻⁵ K ⁻¹]	Volume Resistivity [Ω • m]
MC Nylon	1.20	69	8.0	1-10 ²
РР	0.91	34	11.1	10 ¹³
PPS	1.63	110 (length) / 65 (width)	4.0 (vertical) / 7.4 (horizontal)	10 ¹³
PET	1.35	79	2.4~2.9	10 ¹⁶

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Find out more about this new release and many other exciting topics on our blog!





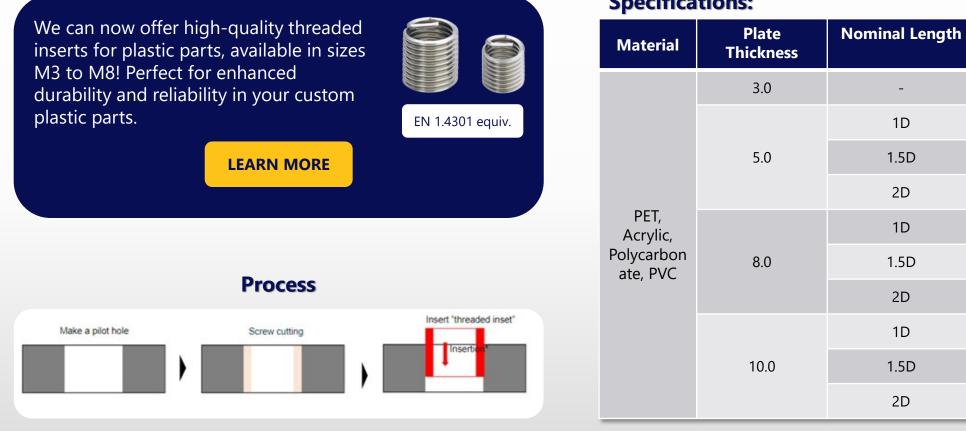


CNC Milling: Surface Roughness Ra3.2 & Rz12.5 for Unspecified Areas

If you're in the project list, click on your name in the top right corner. Then, go to **User Settings**. Under **User Settings** for MP, TP, and SM, you'll find **"Initial Quotation Settings."** Here, you can set **Ra 3.2** as your default preference.



CNC Milling: Threaded Inserts for Plastic Parts







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14

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Nominal

Diameter

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0

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0 0

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1D

1.5D

2D

1D

1.5D

2D

1D

1.5D

2D

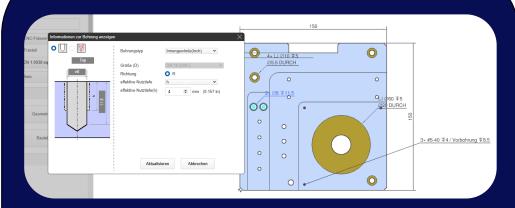
CNC Milling: Inch Tapped Holes

Introducing Inch Tap and Thread for CNC Milling and Turning - offering engineers expanded design possibilities. With a range of Inch thread sizes now available, manufacturing components with Inch screws and threads has never been easier.

Tapping for CNC milling and Turning: **Available in sizes from** #2 to 5/8"



How To Set Tapped Holes



- Set display style in drop down at upper right of screen to unit (inch)
- Double click hole in the model viewer 2.
- Change the hole type to tapped (inch) 3.
- Choose the inch size and pitch required 4

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Set the thread depth in mm; inch depth will be shown for reference 5.



CNC Turning





CNC Turning: TP GD&T Geometric Dimensioning & Tolerancing

Common types of geometric tolerances include:

- Flatness: Ensures a surface is even and free from waviness. ٠
- **Cylindricity**: Controls the roundness and straightness of ٠ cylindrical parts.
- **Concentricity**: Ensures that the centre axis of one feature ٠ aligns with another.
- **Parallelism**: Verifies that surfaces or axes are parallel ٠ within a specified range.

By incorporating geometric tolerances into your designs, you can achieve higher precision, reduce assembly issues, and improve overall product quality.

HOW TO SET

Geometric Tolerance Type	Symbol	Plane
Flatness		0
Parallelism	//	0
Perpendicularity	\bot	0
Circularity	0	_
Concentricity	Ø	_
Straightness	-	_
Cylindricity	Ø	_
Circumferential Runout	1	_
Full Swing	11	-







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CNC Turning: Plastic Materials Added

meviy now offers a wide range of plastic materials for turned parts! This expansion provides more flexibility to meet your specific requirements, opening up new possibilities for your projects.

New Plastic Materials

- POM (Acetal, Standard, white)
- POM (Acetal, Standard, black)
- MC Nylon (Standard, blue)
- MC Nylon (Weather resistance, black ash)
- ABS (Standard, black)
- ABS (Standard, natural color)
- PC (Standard, transparent)
- PC (Standard, black)

- PP (Standard, natural color)
- Flourine (PTFE, Standard, white)
- PEEK (Standard, grey-brown)
- PPS (Standard, natural color)
- Acrylic (Standard, transparent)
- UHMWPE (Standard, white)
- PVC (Standard, grey)

-uon		•	For inquiry, please contact:
Basic Information		٠	meviy-eu@misumi-europe.com
Customer Order Number			
Processing method	CNC-Milling/Turning	~	
Product category	Turning Parts		
Material New	EN 1.1191 equiv.	~	
Surface Treatment	Steel	:	
Heat Treatment	Stainless steel(SUS)	•	
	Copper Resin Now		
Center Hole OClick here	Tresiti Treeve	1	Resin
			POM (Acetal, Standard, white)
Option Setting			POM (Acetal, Standard, black)
		-	MC Nylon (Standard, blue)
Add Dimensions	Geometric Tolerance	2	MC Nylon (Weather resistance, black ash)
			ABS (Standard, natural color)
Contract Development			ABS (Standard, black)
Surface Roughness			PEEK (Standard, grey-brown)
			PPS (Standard, natural color) Acrylic (Standard, transparent)
Details		•	PC (Standard, transparent)
ample.meviy_turning_01			PC (Standard, transparent) PC (Standard, black)
Common Items			PP (Standard, natural color)
			PVC (Standard, grey)
0 ⁻⁰³²			UHMWPE (Standard, white)
L 155.2 mm	Daff 2		Fluorine(PTFE, Standard, white)
DTop+0°	635 R.80.0		ridonne(i ri u, otandalo, mine)
Outer Diameter			
±+010			_
0 015			
0 ⁰ Φ25			
Φ ¹⁵			▼ Surface roughness Ra6.3
uantity 1 🗸			Corners are finished with C/R 0.1
			If the model has no clearance grou An optional relief groove is set at t
			JIS B 0405 medium grade toleran
	quotation conditions		For other standard tolerances (cos

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Find out more about plastic materials for turned parts and other exciting topics in our blog!

TO THE BLOG

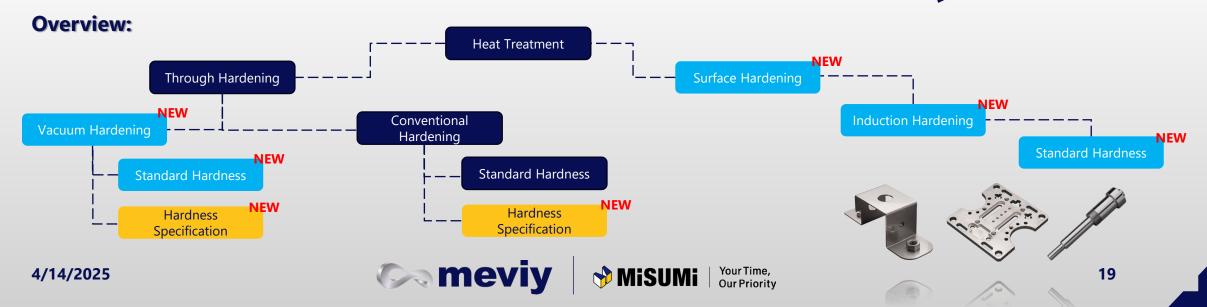




CNC Turning: New Heat Treatment Options Added

We now offer a variety of heat treatment options for our turning parts, providing greater flexibility to meet your specific needs.





CNC Turning: New Heat Treatment Options Added

Through Hardening (Conventional Hardening)

Quenching in a general atmospheric kiln



Vacuum Hardening

Quenching using a vacuum kiln



Surface Hardening (Induction Hardening)

Partial and surface quenching





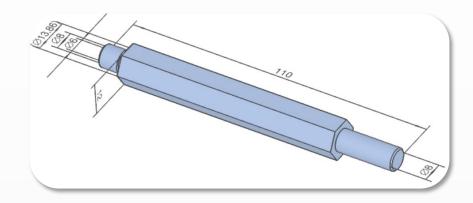


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CNC Turning: Custom Hexagon Bars

We're excited to introduce Custom Hexagon Bars to our turned parts lineup! Designed for greater precision and versatility, they offer enhanced customization and efficiency for your manufacturing needs.



Find out more about hexagon bars and other exciting topics in our blog!

LEARN MORE

Material		Basic Information
Steel	EN 1.1191 equiv. EN 1.0038 equiv. EN 1.7220 equiv.	Surface treatment possible
Stainless Steel	EN 1.4305 equiv. EN 1.4301 equiv. EN 1.4401 equiv.	Heat treatment possible No tolerances can be selected No surface roughness can be selected No geometric tolerances can be selected
Copper	CW614N equiv.	

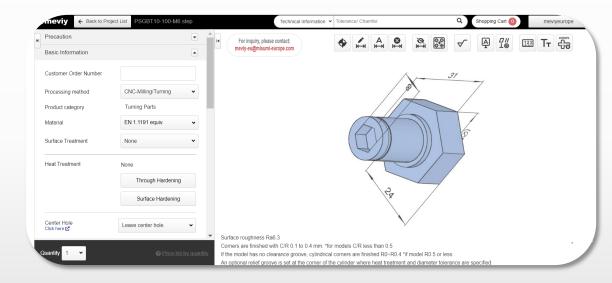






CNC Turning: Hexagon Holes Added

Our CNC turning service now includes automated quoting for hexagonal holes. Perfect for tight spaces where traditional tools can't reach, hexagonal holes offer a simpler solution for fastening in complex machinery and precision instruments.



Hex Hole Depth Distance across the flats

Fig. Appearance of Hexagon Holes in meviy's 3D Viewer

Find out more about this new release and many other exciting topics on our blog!

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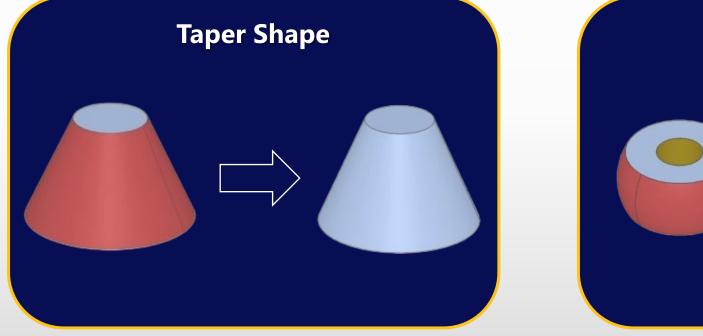
LEARN MORE

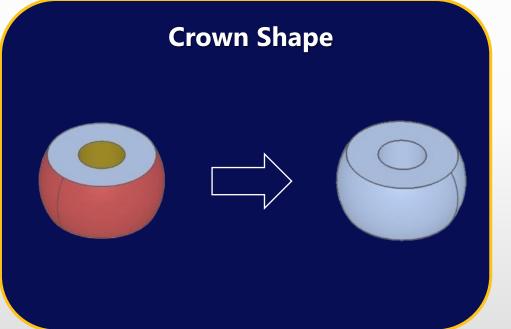




CNC Turning: Recognition of Crown and Taper Shapes Added

Our system now recognizes crown and taper shapes for turning parts, expanding beyond cylindrical designs. Surface treatment, roughness, and material options are available, with a max outer diameter of 200mm.











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CNC Turning: Plastic Washers

Great news! We're now able to process applications like **washers** starting **from just 1mm in length**. Previously, we could only handle lengths above 2mm, but now 1mm and up are good to go for AQ.



Available Materials: Plastic for turned parts (excluding PMMA and PVC)

Size Range: ø3 to 200mm, with lengths from 1mm to 20mm



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CNC Turning: Inch Threads

Introducing Inch Tap and Thread for CNC Milling and Turning – offering engineers expanded design possibilities. With a range of Inch thread sizes now available, manufacturing components with Inch screws and threads has never been easier.

External and Internal Threads for CNC Turning: **Available in** sizes from #2 to 1"



<complex-block>

1.Set display style in drop down at upper right of screen to unit (inch)

2.Double click the diameter in the model viewer

3. Change the type to male or female thread (inch)

4. Choose the inch size and pitch required

5.Set the thread depth in mm; inch depth will be shown for reference





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Sheet Metal





Sheet Metal: Aluminium Composite Plate Available

We've added the "Aluminum Composite Plate" as a new material option for sheet metal parts. It's ideal for reducing weight while maintaining rigidity or for creating equipment covers.

If you select "composite board" in the material selection, you can choose from the options which are shown in the table below \downarrow

Material	Core	Surface	Colour	Plate Thickness	External Dimensions	
Material	Material	Treatment	Colour		Vertical	Horizontal
Aluminium	Debuthulana		Silver			
Composite Plate	Polyethylene Foam Plastic	Paint	Black	3.0	10 to 1000	10 to 2000



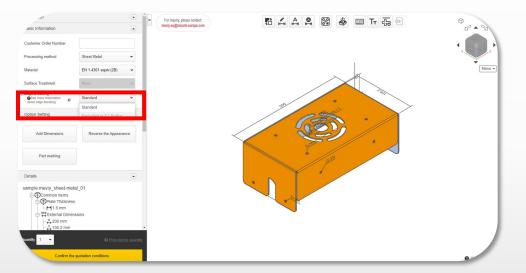
27

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Sheet Metal: Additional Edge Breaking Options

meviy now offers an additional chamfering/deburring option for sheet metal parts. While our process already ensures burrs of 0.1mm or less, this new feature allows you to select an equivalent radius of 0.1mm or less for even smoother edges.



The price varies based on size. E.g., for a length of 10mm < X < 300mm \rightarrow S \rightarrow Approx. \in 3.



Material	Surface Treatment	Sheet Thickness (mm)
	-	0.8 1.0 1.2 1.6 2.0 2.3 3.2 4.5 6.0 9.0 10.0 12.0 16.0
511 4 0000	Paint	0.8 1.0 1.2 1.6 2.0 2.3 3.2 4.5 6.0
EN 1.0330 equiv. [EN 1.0320 equiv. (hot coiled)]	Electroless Nickel Plating	
EN 1.0038 equiv.	Black Oxide	0.8 1.0 1.2 1.6 2.0 2.3 3.2 4.5 6.0 9.0
	Trivalent Chromate (Clear)	
	Trivalent Chromate (Black)	0.8 1.0 1.2 1.6 2.0 2.3 3.2
EN 1.0330 equiv.	Electrolytic Zinc Plating	0.8 1.0 1.2 1.6 2.0 2.3 3.2
EN 1.4301 equiv.	2B	0.8 1.0 1.2 1.5 2.0 2.5 3.0 4.0 5.0 6.0
	No. 1	9.0 10.0 12.0
EN 1.4106 equiv.	2В	0.8 1.0 1.2 15 2.0 3.0

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Sheet Metal: 5 New Wet Paints Available

Since the September release, we now offer 5 new paint colours for our sheet metal parts. These colours are available in the surface treatment section, alongside our wide range of powder coating options.

C>> mev



Sheet Metal Parts Showing 5 New Wet Paints

dsic Information		•		
Customer Order Number			Red:	RAL 3000 (89% match)
Processing method	Sheet Metal	*	Deep orange:	RAL 2011 (93% match)
Material	EN 1.0330 equiv.(EN 1.03.	. •	Pebble grey: Pastel blue:	RAL 7032 (86% match) RAL 5024 (86% match)
Surface Treatment New	None	*	Green beige:	RAL 1000 (84% match)
Edge Breaking OSee more information about edge breaking	None Electroless Nickel Plating			
Option Setting	Trivalent Chromate(Clear) Trivalent Chromate(Black)			
Add Dimensions	Black Oxide Powder Coating	,		
	Painting New	•	5R4/14(Approx. munsell color value)	2.5YR6.5/13(Approx. munsell color value
Part marking			7.5GY8/3(Approx. munsell color value 10B6/7(Approx. munsell color value)	e) 5Y8.25/1.5(Approx. munsell color value)

Screenshot of the meviy Application Showing Colour Options

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Find out more about meviy's new available colours and other exciting topics in our blog!



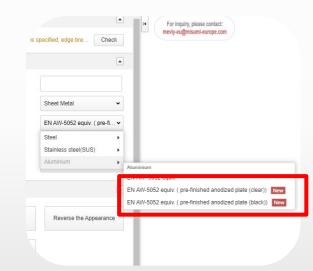


Sheet Metal: Pre-Anodised Plates Available

We're excited to expand our capabilities and now offer anodising for sheet metal parts. This brings the same protection, durability, and aesthetic customization previously available for sheet metal components, ideal for enclosures, panels, and housings.



Pre-Anodised Sheet Metal Parts Manufactured by meviy



Find out more about meviy's new options for anodising and other exciting topics in our blog!

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Appearance in the meviy Application



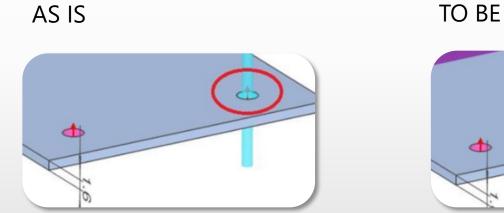


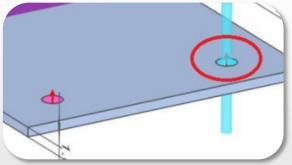




Sheet Metal: Tap and Countersunk Visibility Improvement

We're excited to announce an enhancement to the **direction display** when **selecting taps** and **countersinks**. This update significantly improves visibility, making it easier for users to make precise machining decisions and ensuring greater accuracy in every operation.





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Sheet Metal : Long Time Delivery Option



We are excited to announce the inclusion of four colours (**Black**, **White, Grey, Yellow**) in our economy shipping service for powder coated sheet metal processing. By opting for more relaxed lead time, you can enjoy a **20% discount** without any compromise on quality.

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Find out more about meviy's new options for economy shipping and other exciting topics in our blog!

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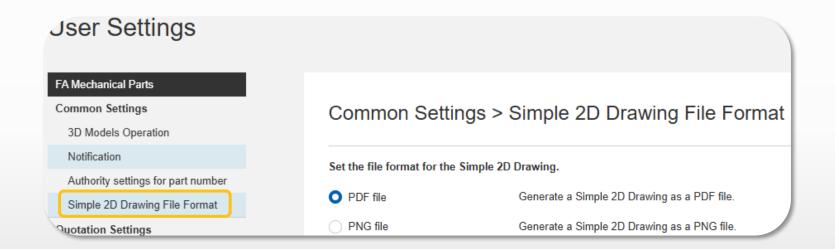






System: Download 2D PDF Drawing

It is now possible to download a simple 2D drawing in PDF format. You can select between PNG and PDF format in the user settings.



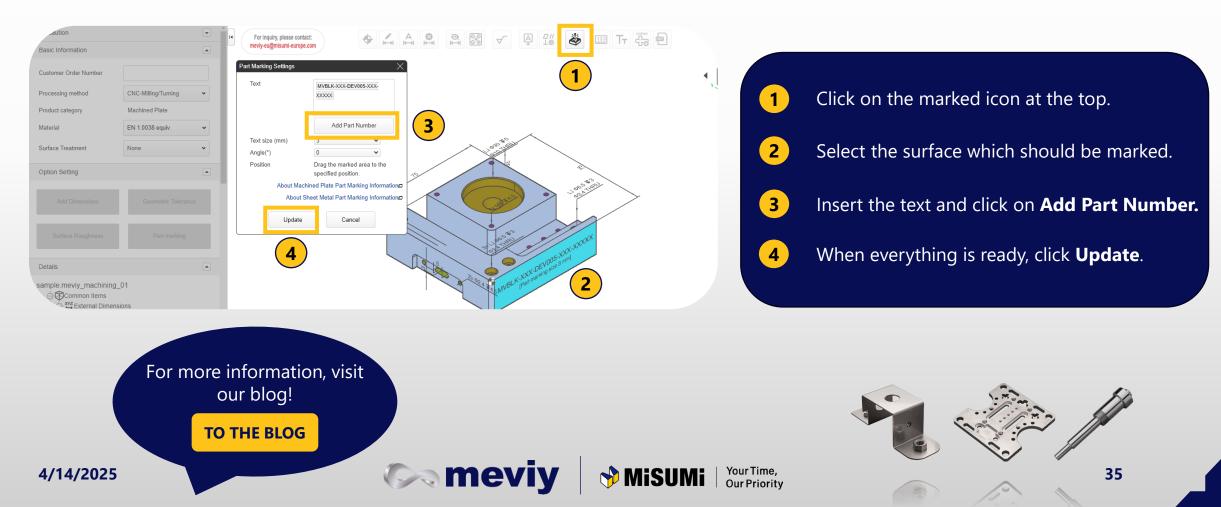






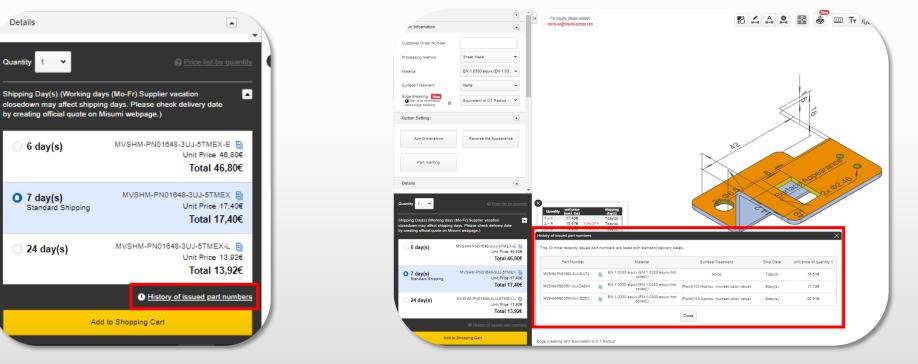
System: Part Number Engraving Release

Easily streamline part management with our new part number engraving feature for **CNC milled** and **sheet metal parts**. Improve identification, reduce errors, and enhance efficiency in manufacturing, assembly, and maintenance — all seamlessly integrated into our platform.



System: Part Number History Function Added

We now offer a part number history for sheet metal, machined plate, and turning parts. Easily compare costs for different materials and surface treatments, with past prices and shipping dates displayed in the 3D Viewer. View key details like part number, material, surface treatment, shipping days, and unit price for quick reference.









System: New Supported CAD File Formats

With our new update, we have added several new CAD file formats to our system. This makes our application even more flexible. You can find the new formats below:

New Supported CAD File Formats:

SolidWorks – 2024 Inventor – 2024 Creo – Creo 10.0 NX – NX2306 Solid Edge – 2024 CATIA V5 – V5_6R2023







<u>meviy.misumi-ec.com/en_gb-gb/</u>

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